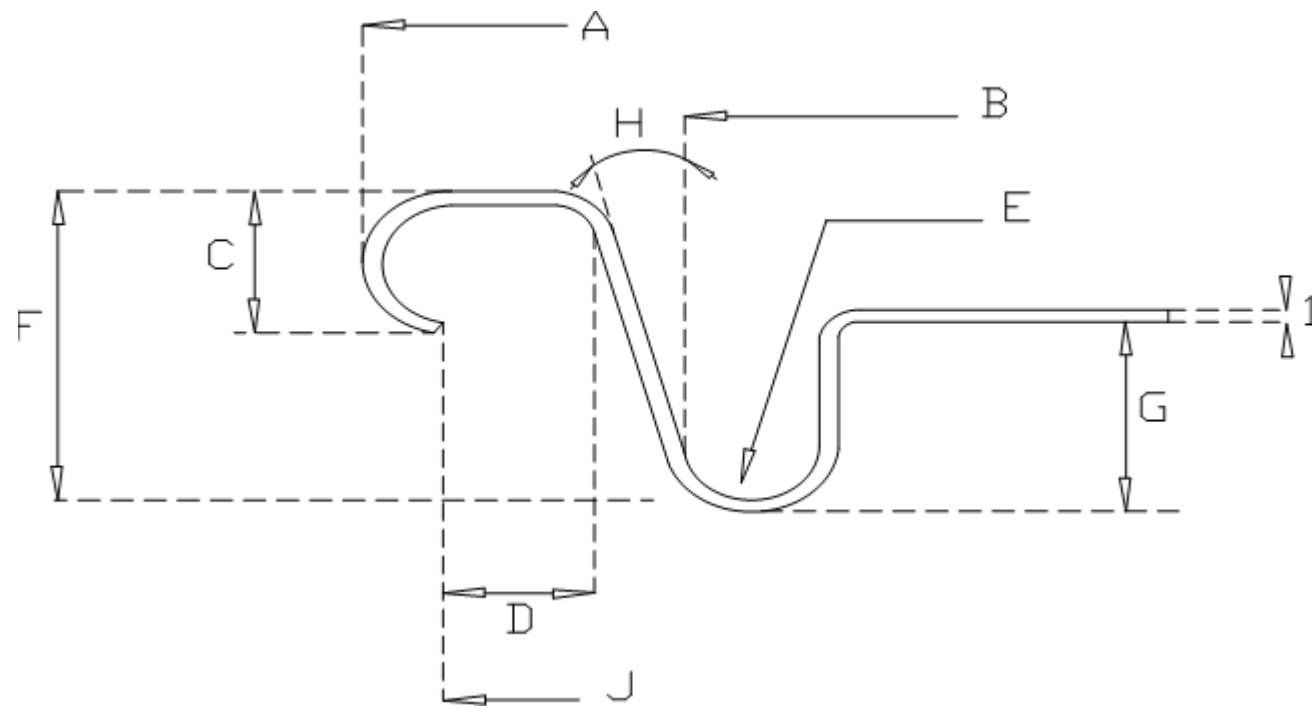
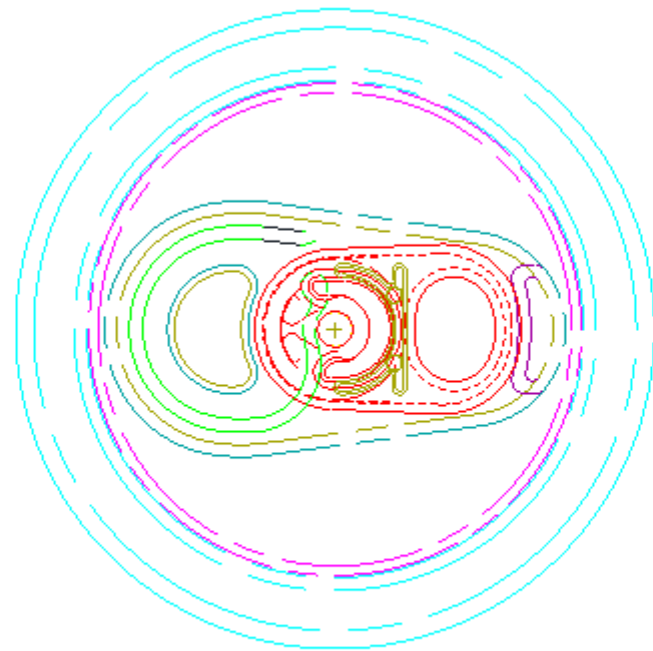


# Provisional - Customer B64 202 End Specification



FINISHED END DIMENSIONS		
ITEM	CHARACTERISTIC	SPECIFICATION + TOLERANCES
A	Outer Curl Diameter	59.44 +/- 0.25
B	Countersink Diameter	48.59 Reference
C	Curl Height	2.11 +/- 0.15
D	Curl Opening	2.72 Minimum
E	Countersink Radius	0.50 Reference
F	Countersink Depth	6.86 +/- 0.15
G	Panel Height	2.36 Reference
H	Chuck Wall Angle	12 Degree
J	Inside Curl Diameter	57.66 Minimum
1	Material	0.224 – 0.226
2	Buckle Strength	620 KPa Minimum
3	Internal Lacquer Type	PVC Free
4	External Lacquer Type	Epoxy

**DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED**

DATE:	REVISION DESCRIPTION:	ISSUE:



THIS IS A CONTROLLED  
DOCUMENT ISSUED BY  
**Ceylon Beverage Can**

MANUFACTURER:	<b>Ceylon Beverage Can Ltd</b>	DATE: 11/06/17	DRAWN BY: CBC
END SIZE:	<b>202 Standard Opening End</b>	ISSUE NO: <b>1</b>	CHECKED BY: PR
PRODUCT:	<b>Aluminium Beverage End</b>	DOCUMENT NO:	<b>5356-104-E02-04</b>